



ContiTech

ContiTech

Crimp Specifications

Crimper Manufacturer

Continental Contitech

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Please visit www.contitech.us for updated crimp specifications.

Crimpers included in this document

PC125/PC125RCD

PC150

PC150H

PC200/PC400/PC440/PC600/PC1000

PC200/PC600/PC1000

PC400/PC440/PC600/PC1000

PC600/PC1000

Crimpers included in this document:

PC125/PC125RCD		PC150		PC150H		PC200/PC400/PC440/PC600/PC1000		PC200/PC600/PC1000		PC400/PC440/PC600/PC1000		PC600/PC1000	
Mfg. Die Sets	ConilTech Die Sets	Mfg. Die Sets	ConilTech Die Sets	Mfg. Die Sets	ConilTech Die Sets	Mfg. Die Sets	ConilTech Die Sets	Mfg. Die Sets	ConilTech Die Sets	Mfg. Die Sets	ConilTech Die Sets	Mfg. Die Sets	ConilTech Die Sets
PC125/PC125RCD													
PC150													
PC150H													
PC200/PC400/PC440/PC600/PC1000													
PC200/PC600/PC1000													
PC400/PC440/PC600/PC1000													
PC600/PC1000													
12 Black		12 Black		12 Black		12 Black		12 Black		78 Orange		n/a	
14 Red		14 Red		14 Red		14 Red		14 Red		n/a			
14 RED		14 RED		14 RED		14 RED		14 RED		PC200-78 Orange			
16 Blue		16 Blue		16 Blue		16 Blue		16 Blue					
19 Green		19 Green		19 Green		19 Green		19 Green					
23 Yellow		23 Yellow		23 Yellow		23 Yellow		23 Yellow					
27 Brown		27 Brown		27 Brown		27 Brown		27 Brown					
31 Silver		31 Silver		31 Silver		31 Silver		31 Silver					
34 Purple		34 Purple		34 Purple		34 Purple		34 Purple					
41 Orange		41 Orange		41 Orange		41 Orange		41 Orange					
43L		45 Black		45 Black		45 Black		45 Black					
43L Red		50 Black		50 Black		50 Black		48					
45 Black		56 Black		56 Black		56 Black		50 Black					
50 Black		8.5 Black		8.5 Black		8.5 Black		53 Black					
8.5 Black		n/a		n/a		n/a		56 Black					
n/a		PC150-AC06, 14 mm		PC150H-AC06, 14 mm		PC150H-AC06, 14 mm		59					
PC125-31BOP		PC150-AC08, 18.49 mm		PC150H-AC08, 18.49 mm		PC150H-AC08, 18.49 mm		62 White					
PC125-AC06, 14 mm		PC150-AC12, 22.35 mm		PC150H-AC12, 22.35 mm		PC150H-AC12, 22.35 mm		69 Pink					
PC125-AC08, 18.49 mm								74					
PC125-AC12, 22.35 mm								75					
								78 Orange					
								8.5 Black					
								PC200-19BOP					
								PC200-23BOP					
								PC200-31BOP					
								PC200-39BOP					
								PC200-41BOP					
								PC200-50BOP-SK					
								PC200-62 White					
								PC200-AC06, 14 mm					
								PC200-AC08, 18.49 mm					
								PC200-AC12, 22.35 mm					

Competitive crimper can crimp competitive product AND equivalent ContiTech product
Competitive crimper can crimp competitive product AND, with a conversion die set, can crimp equivalent ContiTech product
Competitive crimper can crimp competitive product BUT cannot crimp equivalent ContiTech product
Competitive crimper cannot crimp competitive product and cannot crimp equivalent ContiTech product

PC125/PC125RCD	PC150	PC150H	PC200/PC400/PC440/PC600/PC1000	PC200/PC600/PC1000	PC400/PC440/PC600/PC1000	PC600/PC1000
249	275	273	339	3	0	0
0	0	0	0	0	0	0
0	0	0	0	0	0	0
93	67	69	3	339	342	342

% CT product crimper can crimp, using conversion die sets, compared to the crimper manufacturer's original line	100.0%	100.0%	100.0%	100.0%	100.0%	#DIV/0!	#DIV/0!
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Hose	CT Fitting Family	Hose ID (inches)	PC125/PC125RCD	PC150	PC150H	PC200/PC400/PC440/PC600/PC1000	PC200/PC600/PC1000	PC400/PC440/PC600	PC600/PC1000
SR1SN	UCF6-03	3/16							
	B2-***-04**	1/4							
	B2-***-05**	5/16							
	B2-***-06**	3/8							
	B2-***-08**	1/2							
	B2-***-10**	5/8							
	B2-***-12**	3/4							
	B2-***-16**	1							
	S4/B2-***-20**	1 1/4							
	S4/B2-***-24**	1 1/2							
S4/B2-***-32**	2								
DR1SN	B2-***-04**	1/4							
	B2-***-06**	3/8							
	B2-***-08**	1/2							
	B2-***-10**	5/8							
	B2-***-12**	3/4							
	B2-***-16**	1							
	S4/B2-***-20**	1 1/4							
	S4/B2-***-24**	1 1/2							
	S4/B2-***-32**	2							
	SR2SN	UCF6-03	3/16						
B2-***-04**		1/4							
B2-***-05**		5/16							
B2-***-06**		3/8							
B2-***-08**		1/2							
B2-***-10**		5/8							
B2-***-12**		3/4							
B2-***-16**		1							
S4/B2-***-20**		1 1/4							
S4/B2-***-24**		1 1/2							
S4/B2-***-32**	2								
DR2SN	B2-***-04**	1/4							
	B2-***-06**	3/8							
	B2-***-08**	1/2							
	B2-***-10**	5/8							
	B2-***-12**	3/4							
	B2-***-16**	1							
	S4/B2-***-20**	1 1/4							
	S4/B2-***-24**	1 1/2							
	S4/B2-***-32**	2							
	LR2SN	B2-***-04**	1/4						
B2-***-06**		3/8							
B2-***-08**		1/2							
B2-***-10**		5/8							
B2-***-12**		3/4							
B2-***-16**		1							
S4/B2-***-20**		1 1/4							
S4/B2-***-24**		1 1/2							
S4/B2-***-32**		2							
B2-***-04**	1/4								

SR16SC, XR16SC, ARC16SC	B2-***-05**	5/16											
	B2-***-06**	3/8											
	B2-***-08**	1/2											
	B2-***-10**	5/8											
	B2-***-12**	3/4											
	B2-***-16**	1											
	S4/B2-***-20**	1 1/4											
LR16SC	B2-***-04**	1/4											
	B2-***-06**	3/8											
	B2-***-08**	1/2											
DR16SC	B2-***-04**	1/4											
	B2-***-06**	3/8											
	B2-***-08**	1/2											
	B2-***-10**	5/8											
	B2-***-12**	3/4											
	B2-***-16**	1											
FPII	B2-***-04**	1/4											
	B2-***-06**	3/8											
	B2-***-08**	1/2											
	B2-***-10**	5/8											
	B2-***-12**	3/4											
	B2-***-16**	1											
SCP3	B2-***-04**	1/4											
	UCF11-04	1/4											
	B2-***-06**	3/8											
	UCF11-06	3/8											
	B2-***-08**	1/2											
	UCF10-08	1/2											
	B2-***-10**	5/8											
	UCF10-10	5/8											
	B2-***-12**	3/4											
	UCF10-12	3/4											
B2-***-16**	1												
ACP3	B2-***-04**	1/4											
	UCF11-04	1/4											
	B2-***-06**	3/8											
	UCF11-06	3/8											
	B2-***-08**	1/2											
	UCF10-08	1/2											
	B2-***-10**	5/8											
	B2-***-12**	3/4											
B2-***-16**	1												
XCP3	B2-***-04**	1/4											
	B2-***-06**	3/8											
	B2-***-08**	1/2											
	B2-***-10**	5/8											
	B2-***-12**	3/4											
	B2-***-16**	1											
XCP4, ACP4	B2-***-04**	1/4											
	B2-***-06**	3/8											
	B2-***-08**	1/2											
	B2-***-10**	5/8											
	B2-***-12**	3/4											
SR7, TR7, BR7	T7-***-02**	1/8											
	T7-***-03**	3/16											
	T7-***-04**	1/4											
	T7-***-05**	5/16											
	T7-***-06**	3/8											
	T7-***-08**	1/2											

	T7-***-12**	3/4								
	T7-***-16**	1								
NR7	T7-***-02**	1/8								
	T7-***-03**	3/16								
	T7-***-04**	1/4								
	T7-***-05**	5/16								
	T7-***-06**	3/8								
	T7-***-08**	1/2								
	T7-***-12**	3/4								
	T7-***-16**	1								
SR8, TR8, NR8	T8-***-03**	3/16								
	T8-***-04**	1/4								
	T8-***-06**	3/8								
	T8-***-08**	1/2								
SR18	T7-***-04**	1/4								
	T7-***-05**	5/16								
	T7-***-06**	3/8								
	T7-***-08**	1/2								
SR12	S4-***-06**	3/8								
	SG-***-06**	3/8								
	S4-***-08**	1/2								
	SG-***-08**	1/2								
	S4-***-10**	5/8								
	SG-***-10**	5/8								
	S4-***-12**	3/4								
	SG-***-12**	3/4								
	S4-***-16**	1								
	SG-***-16**	1								
	SG-***-20**	1 1/4								
	S4/B2-***-20**	1 1/4								
S4/B2-***-24**	1 1/2									
S4/B2-***-32**	2									
ARC12	S4-***-06**	3/8								
	SG-***-06**	3/8								
	S4-***-08**	1/2								
	SG-***-08**	1/2								
	S4-***-10**	5/8								
	S4-***-12**	3/4								
	SG-***-12**	3/4								
	S4-***-16**	1								
	SG-***-16**	1								
	SG-***-20**	1 1/4								
	S4/B2-***-20**	1 1/4								
	S4/B2-***-24**	1 1/2								
S4/B2-***-32**	2									
SR13	DGF1-12	3/4								
	S6-***-12**	3/4								
	SG-***-12**	3/4								
	DGF1-16	1								
	S6-***-16**	1								
	SG-***-16**	1								
	DGF2-20	1 1/4								
	S6-***-20**	1 1/4								
	SG-***-20**	1 1/4								
	DGF2-24	1 1/2								
	S6-***-24**	1 1/2								
	DGF2-32	2								
	S6-***-32**	2								
S6-***-12**	3/4									

ARC13	SG-***-12**	3/4							
	S6-***-16**	1							
	SG-***-16**	1							
	S6-***-20**	1 1/4							
	SG-***-20**	1 1/4							
	DGF2-24	1 1/2							
SR15	DGF1-12	3/4							
	SG-***-12**	3/4							
	DGF1-16	1							
	SG-***-16**	1							
	DGF2-20	1 1/4							
	SG-***-20**	1 1/4							
	DGF2-24	1 1/2							
ARC15	SG-***-12**	3/4							
	SG-***-16**	1							
S4SP	SG-***-06**	3/8							
	SG-***-08**	1/2							
	SG-***-10**	5/8							
	SG-***-12**	3/4							
	DGF1-12	3/4							
	DGF1-16	1							
	SG-***-16**	1							
S4SH	DGF1-12	3/4							
	S6-***-12**	3/4							
	SG-***-12**	3/4							
	DGF1-16	1							
	S6-***-16**	1							
	SG-***-16**	1							
	SG-***-20**	1 1/4							
	DGF1-20	1 1/4							
	S6-***-20**	1 1/4							
	DGF1-24	1 1/2							
	SG-***-24**	1 1/2							
	DGF1-32	2							
	SG-***-32**	2							
XCP3S	SG-***-20**	1 1/4							
	SG-***-24**	1 1/2							
	SG-***-32**	2							
XCP4S	SG-***-06**	3/8							
	SG-***-08**	1/2							
	SG-***-10**	5/8							
	SG-***-12**	3/4							
	SG-***-16**	1							
	SG-***-20**	1 1/4							
	SG-***-24**	1 1/2							
	SG-***-32**	2							
XCP5S	SG-***-06**	3/8							
	SG-***-08**	1/2							
	SG-***-10**	5/8							
	SG-***-12**	3/4							
	SG-***-16**	1							
	SG-***-20**	1 1/4							
	S6-***-24**	1 1/2							
	S6-***-32**	2							
XCP6S	SG-***-06**	3/8							
	SG-***-08**	1/2							
	SG-***-10**	5/8							
	SG-***-12**	3/4							
	SG-***-16**	1							

	SG-***-20**	1 1/4							
	DGF2-24	1 1/2							
SR3	UCF6-04	1/4							
	UCF6-06	3/8							
	UCF6-08	1/2							
	UCF6-10	5/8							
	UCF6-12	3/4							
	UCF6-16	1							
	UCF6-20	1 1/4							
		UCF6-12	3/4						
HR4	UCF6-12	3/4							
	UCF6-12	3/4							
	UCF6-12	3/4							
	UCF6-16	1							
	UCF6-16	1							
	UCF6-16	1							
	UCF6-20	1 1/4							
	UCF6-20	1 1/4							
	UCF6-20	1 1/4							
	UCF6-24	1 1/2							
	UCF6-24	1 1/2							
	UCF6-24	1 1/2							
	UCF6-32	2							
	UCF6-32	2							
	UCF6-32	2							
	UCF6-40	2 1/2							
UCF6-40	2 1/2								
UCF6-40	2 1/2								
SR5	UCF6-03	3/16							
	UCF6-04	1/4							
	UCF6-05	5/16							
	UCF6-06	13/32							
	UCF6-06/UC-07Stem	13/32							
	UCF6-08	1/2							
	UCF6-10	5/8							
	UCF6-12	7/8							
	UCF6-16	1 1/8							
	UCF6-20	1 3/8							
	UCF8-32	1 13/16							
DR5	UCF6-03	3/16							
	UCF6-04	1/4							
	UCF6-05	5/16							
	UCF6-06	13/32							
	UCF6-06/UC-07Stem	13/32							
	UCF6-08	1/2							
	UCF6-10	5/8							
	UCF6-12	7/8							
	UCF6-16	1 1/8							
	UCF6-20	1 3/8							
	UCF8-32	1 13/16							
SR6, HR6	UCF2-03	3/16							
	UCF2-04	1/4							
	UCF2-05	5/16							
	UCF2-06	3/8							
	UCF2-08	1/2							
	UCF2-10	5/8							
	UCF2-12	3/4							
	UCF6-04	1/4							
	UCF6-05	5/16							
	UCF6-06	13/32							

SCX5	UCF6-08	1/2							
	UCF6-10	5/8							
	UCF6-12	7/8							
	UCF6-16	1 1/8							
SGUN	GG-***-03**	3/16							
SHJ~	B2-***-NPM-0402**	1/4							
	B2-***-NPM-0404**	1/4							
	B2-***-NPM-0406**	1/4							
	B2-***-NPM-0408**	1/4							
	B2-***-NPM-0604**	3/8							
	B2-***-NPM-0606**	3/8							
	B2-***-NPM-0608**	3/8							
SFS	UCF6-03	3/16							
	B2-***-04**	1/4							
	B2-***-06**	3/8							
	B2-***-08**	1/2							
	B2-***-12**	3/4							
	B2-***-16**	1							
NSFX	SF-***-06**	3/8							
	SF-***-08**	1/2							
SR14A	UCF9-03	3/16							
	UCF9-04	1/4							
	UCF9-05	5/16							
	UCF9-06	3/8							
	UCF9-08	1/2							
	UCF9-10	5/8							
	UCF9-12	3/4							
AC G4826, G4867	UCF9-16	1							
	AC-***-06**	5/16							
	AC-***-08**	13/32							
	AC-***-10**	1/2							
	AC-***-12**	5/8							
BOP 3000 Prospector	AC-***-14**	3/4							
	UCF2-06	3/8							
	UCF2-08	1/2							
	UCF2-12	3/4							
BOP 5000 Prospector with Rubber Sleeve	UCF2-16	1							
	UCF3-06	3/8							
	UCF3-08	1/2							
	UCF3-12	3/4							
	DGF1-16	1							
	DGF1-20	1 1/4							
	DGF2-24	1 1/2							
Prospector	DGF2-32	2							
	S4/B2-***-24**	1 1/2							
SHR 3000 Prospector	S4H-***-NPM-API-3232**	2							
	S4-***-NPM-API-3232**	2							
SHR 3650 Prospector	DGF1-32	2							
	SG-***-32**	2							
SHR 5000 Prospector	S6-***-16**	1							
	SG-***-16**	1							
	S6-***-20**	1 1/4							
	S6-***-24**	1 1/2							
	S6-***-32**	2							
	DGF2-32	2							
Power	UCF6-06	3/8							

SR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.551	14.0	PC125/PC125RCD	12 Black	2
							PC150	12 Black	2
							PC150H	12 Black	200
							PC200/PC400/PC440/PC600/PC1000	12 Black	2
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.780	19.8	PC125/PC125RCD	19 Green	.8
							PC150	19 Green	.8
							PC150H	19 Green	80
							PC200/PC400/PC440/PC600/PC1000	19 Green	.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.7	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.7
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.6	PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2
							PC125/PC125RCD	50 Black ¹	.6
							PC150	50 Black ²	.6
							PC150H	50 Black	60
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.232	56.7	PC200/PC400/PC440/PC600/PC1000	50 Black	.6
							PC150	56 Black	.7
							PC150H	56 Black	70
							PC200/PC400/PC440/PC600/PC1000	56 Black	.7
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.764	70.2	PC200/PC400/PC440/PC600/PC1000	69 Pink	1.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

DR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.917	23.3	PC125/PC125RCD	23 Yellow	.3
							PC150	23 Yellow	.3
							PC150H	23 Yellow	30
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.3
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.992	50.6	PC125/PC125RCD	50 Black ¹	.6
							PC150	50 Black ²	.6
							PC150H	50 Black	60
							PC200/PC400/PC440/PC600/PC1000	50 Black	.6
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.264	57.5	PC150	56 Black	1.5
							PC150H	56 Black	150
							PC200/PC400/PC440/PC600/PC1000	56 Black	1.5
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.764	70.2	PC200/PC400/PC440/PC600/PC1000	69 Pink	1.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.606	15.4	PC125/PC125RCD	14 Red	1.4
							PC150	14 Red	1.4
							PC150H	14 Red	140
							PC200/PC400/PC440/PC600/PC1000	14 Red	1.4
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.819	20.8	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.969	24.6	PC125/PC125RCD	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	160
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.138	28.9	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.079	52.8	PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
							PC125/PC125RCD	50 Black ¹	2.8
							PC150	50 Black ²	2.8
							PC150H	50 Black	280
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.343	59.5	PC200/PC400/PC440/PC600/PC1000	50 Black	2.8
							PC150	56 Black	3.5
							PC150H	56 Black	350
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.5
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.2	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20244965.

Please visit www.contitech.us for updated crimp specifications; revision V42.

DR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.1	PC125/PC125RCD	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	210
							PC200/PC400/PC440/PC600/PC1000	16 Blue	2.1
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.866	22.0	PC125/PC125RCD	19 Green	3.0
							PC150	19 Green	3.0
							PC150H	19 Green	300
							PC200/PC400/PC440/PC600/PC1000	19 Green	3.0
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.9	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.9
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.138	28.9	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.063	52.4	PC125/PC125RCD	50 Black ¹	2.4
							PC150	50 Black ²	2.4
							PC150H	50 Black	240
							PC200/PC400/PC440/PC600/PC1000	50 Black	2.4
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.354	59.8	PC150	56 Black	3.8
							PC150H	56 Black	380
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.8
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.2	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

LR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.713	18.1	PC125/PC125RCD	16 Blue	2.1
							PC150	16 Blue	2.1
							PC150H	16 Blue	210
							PC200/PC400/PC440/PC600/PC1000	16 Blue	2.1
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.854	21.7	PC125/PC125RCD	19 Green	2.7
							PC150	19 Green	2.7
							PC150H	19 Green	270
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.7
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.980	24.9	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.9
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.138	28.9	PC125/PC125RCD	27 Brown	1.9
							PC150	27 Brown	1.9
							PC150H	27 Brown	190
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
							PC150	31 Silver	2.2
							PC150H	31 Silver	220
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.087	53.0	PC125/PC125RCD	50 Black ¹	3.0
							PC150	50 Black ²	3.0
							PC150H	50 Black	300
							PC200/PC400/PC440/PC600/PC1000	50 Black	3.0
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.4	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.4
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.835	72.0	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.0

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR16SC, XR16SC, ARC16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
B2-***-05** (Ultra-Crimp Fitting)	5/16	0.868	Non-Skive	Full	0.768	19.5	PC125/PC125RCD	19 Green	.5
							PC150	19 Green	.5
							PC150H	19 Green	50
							PC200/PC400/PC440/PC600/PC1000	19 Green	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.3	PC125/PC125RCD	41 Orange	2.3
							PC125/PC125RCD	43L Red	.3
							PC150	41 Orange	2.3
							PC150H	41 Orange	230
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.3
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	1.969	50.0	PC125/PC125RCD	45 Black ¹	5.0
							PC150	45 Black ²	5.0
							PC150H	45 Black	500
							PC200/PC400/PC440/PC600/PC1000	48	2.0

1: 45 Degree elbows require spacer kit #20287002 and this size requires two steps: step 1-crimp with die 50 setting 4.0; step 2- crimp with die 45 setting 5.0

2: 45 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

LR16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1

Please visit www.contitech.us for updated crimp specifications; revision V42.

DR16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.705	43.3	PC125/PC125RCD	41 Orange	2.3
							PC125/PC125RCD	43L Red	.3
							PC150	41 Orange	2.3
							PC150H	41 Orange	230
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.3

Please visit www.contitech.us for updated crimp specifications; revision V42.

FPII

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.799	20.3	PC125/PC125RCD	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19 Green	130
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.3
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.929	23.6	PC125/PC125RCD	23 Yellow	.6
							PC150	23 Yellow	.6
							PC150H	23 Yellow	60
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.118	28.4	PC125/PC125RCD	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27 Brown	140
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.689	42.9	PC125/PC125RCD	41 Orange	1.9
							PC150	41 Orange	1.9
							PC150H	41 Orange	190
							PC200/PC400/PC440/PC600/PC1000	41 Orange	1.9

Please visit www.contitech.us for updated crimp specifications; revision V42.

SCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
UCF11-04 (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.642	16.3	PC125/PC125RCD	16 Blue	.3
							PC150	16 Blue	.3
							PC150H	16 Blue	30
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.3
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC200/PC400/PC440/PC600/PC1000	19 Green	.9
UCF11-06 (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC200/PC400/PC440/PC600/PC1000	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.7	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.7
UCF10-08 (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.1	PC125/PC125RCD	19 Green	4.1
							PC150	19 Green	4.1
							PC150H	19 Green	410
							PC200/PC400/PC440/PC600/PC1000	19 Green	4.1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
UCF10-10 (Uni-Crimp Ferrule)	5/8	1.147	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
UCF10-12 (Uni-Crimp Ferrule)	3/4	1.237	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2

Please visit www.contitech.us for updated crimp specifications; revision V42.

ACP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
UCF11-04 (Uni-Crimp Ferrule)	1/4	0.869	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC200/PC400/PC440/PC600/PC1000	19 Green	.9
UCF11-06 (Uni-Crimp Ferrule)	3/8	1.006	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC200/PC400/PC440/PC600/PC1000	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.929	23.6	PC125/PC125RCD	23 Yellow	.6
							PC150	23 Yellow	.6
							PC150H	23 Yellow	60
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.6
UCF10-08 (Uni-Crimp Ferrule)	1/2	1.041	Non-Skive	Full	0.909	23.1	PC125/PC125RCD	19 Green	4.1
							PC150	19 Green	4.1
							PC150H	19 Green	410
							PC200/PC400/PC440/PC600/PC1000	19 Green	4.1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.728	43.9	PC125/PC125RCD	41 Orange	2.9
							PC125/PC125RCD	43L Red	.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.9

Please visit www.contitech.us for updated crimp specifications; revision V42.

XCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.650	16.5	PC125/PC125RCD	16 Blue	.5
							PC150	16 Blue	.5
							PC150H	16 Blue	50
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.783	19.9	PC125/PC125RCD	19 Green	.9
							PC150	19 Green	.9
							PC150H	19 Green	90
							PC200/PC400/PC440/PC600/PC1000	19 Green	.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.933	23.7	PC125/PC125RCD	23 Yellow	.7
							PC150	23 Yellow	.7
							PC150H	23 Yellow	70
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.7
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2

Please visit www.contitech.us for updated crimp specifications; revision V42.

XCP4, ACP4

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.677	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.945	24.0	PC125/PC125RCD	23 Yellow	1
							PC150	23 Yellow	1
							PC150H	23 Yellow	100
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1
B2-***-10** (Ultra-Crimp Fitting)	5/8	1.250	Non-Skive	Full	1.122	28.5	PC125/PC125RCD	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27 Brown	150
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.299	33.0	PC125/PC125RCD	31 Silver	2.0
							PC150	31 Silver	2.0
							PC150H	31 Silver	200
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.0

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR7, TR7, BR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	0.562	Non-Skive	1/2	0.370	9.4	PC125/PC125RCD	8.5 Black	.9
							PC150	8.5 Black	.9
							PC150H	8.5 Black	90
							PC200/PC400/PC440/PC600/PC1000	8.5 Black	.9
T7-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	13/16	0.488	12.4	PC125/PC125RCD	12 Black	.4
							PC150	12 Black	.4
							PC150H	12 Black	40
							PC200/PC400/PC440/PC600/PC1000	12 Black	.4
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.568	14.4	PC125/PC125RCD	14 Red	.4
							PC150	14 Red	.4
							PC150H	14 Red	40
							PC200/PC400/PC440/PC600/PC1000	14 Red	.4
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.631	16.0	PC125/PC125RCD	14 Red	2.0
							PC150	14 Red	2.0
							PC150H	14 Red	200
							PC200/PC400/PC440/PC600/PC1000	14 Red	2.0
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.694	17.6	PC125/PC125RCD	16 Blue	1.6
							PC150	16 Blue	1.6
							PC150H	16 Blue	160
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.6
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 1/16	0.848	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
T7-***-12** (Ultra-Crimp Fitting)	3/4	1.687	Non-Skive	1 3/8	1.110	28.2	PC125/PC125RCD	27 Brown	1.2
							PC150	27 Brown	1.2
							PC150H	27 Brown	120
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.2
T7-***-16** (Ultra-Crimp Fitting)	1	2.250	Non-Skive	1 23/32	1.360	34.5	PC125/PC125RCD	34 Purple	.5
							PC150	34 Purple	.5
							PC150H	34 Purple	50
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.5

Please visit www.contitech.us for updated crimp specifications; revision V42.

NR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	0.562	Non-Skive	1/2	0.358	9.1	PC125/PC125RCD	8.5 Black	.6
							PC150	8.5 Black	.6
							PC150H	8.5 Black	60
							PC200/PC400/PC440/PC600/PC1000	8.5 Black	.6
T7-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	13/16	0.478	12.1	PC125/PC125RCD	12 Black	.1
							PC150	12 Black	.1
							PC150H	12 Black	10
							PC200/PC400/PC440/PC600/PC1000	12 Black	.1
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.543	13.8	PC125/PC125RCD	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12 Black	180
							PC200/PC400/PC440/PC600/PC1000	12 Black	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.630	16.0	PC125/PC125RCD	14 Red	2
							PC150	14 Red	2
							PC150H	14 Red	200
							PC200/PC400/PC440/PC600/PC1000	14 Red	2
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.675	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 1/16	0.825	21.0	PC125/PC125RCD	19 Green	2.0
							PC150	19 Green	2.0
							PC150H	19 Green	200
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.0
T7-***-12** (Ultra-Crimp Fitting)	3/4	1.687	Non-Skive	1 3/8	1.080	27.4	PC125/PC125RCD	27 Brown	.4
							PC150	27 Brown	.4
							PC150H	27 Brown	40
							PC200/PC400/PC440/PC600/PC1000	27 Brown	.4
T7-***-16** (Ultra-Crimp Fitting)	1	2.250	Non-Skive	1 23/32	1.354	34.4	PC125/PC125RCD	34 Purple	.4
							PC150	34 Purple	.4
							PC150H	34 Purple	40
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.4

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR8, TR8, NR8

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T8-***-03** (Ultra-Crimp Fitting)	3/16	0.781	Non-Skive	5/8	0.522	13.3	PC125/PC125RCD	12 Black	1.3
							PC150	12 Black	1.3
							PC150H	12 Black	130
							PC200/PC400/PC440/PC600/PC1000	12 Black	1.3
T8-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.655	16.6	PC125/PC125RCD	16 Blue	.6
							PC150	16 Blue	.6
							PC150H	16 Blue	60
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.6
T8-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.770	19.6	PC125/PC125RCD	19 Green	.6
							PC150	19 Green	.6
							PC150H	19 Green	60
							PC200/PC400/PC440/PC600/PC1000	19 Green	.6
T8-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 1/4	0.900	22.9	PC125/PC125RCD	19 Green	3.8
							PC150	19 Green	3.8
							PC150H	19 Green	380
							PC200/PC400/PC440/PC600/PC1000	19 Green	3.8

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SR18

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-04** (Ultra-Crimp Fitting)	1/4	1.063	Non-Skive	15/16	0.543	13.8	PC125/PC125RCD	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12 Black	180
							PC200/PC400/PC440/PC600/PC1000	12 Black	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1.063	Non-Skive	7/8	0.630	16.0	PC125/PC125RCD	14 Red	2
							PC150	14 Red	2
							PC150H	14 Red	200
							PC200/PC400/PC440/PC600/PC1000	14 Red	2
T7-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1 1/8	0.675	17.2	PC125/PC125RCD	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16 Blue	120
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1.500	Non-Skive	1 3/16	0.860	21.8	PC125/PC125RCD	19 Green	2.8
							PC150	19 Green	2.8
							PC150H	19 Green	280
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.8

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SR12

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.2	PC125/PC125RCD	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	120
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.2
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
S4-***-08** (Ultra-Crimp Fitting)	1/2	1.140	Non-Skive	Full	1.118	28.4	PC125/PC125RCD	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27 Brown	140
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.4
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
S4-***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.4	PC125/PC125RCD	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	140
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.4
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.323	33.6	PC125/PC125RCD	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	260
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.6
S4-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.3	PC125/PC125RCD	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	230
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
S4-***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.9	PC125/PC125RCD	41 Orange	2.9
							PC125/PC125RCD	43L Red	.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.2	PC200/PC400/PC440/PC600/PC1000	41 Orange	2.9
							PC125/PC125RCD	43L Red	1.2
							PC150	41 Orange	3.2
							PC150H	41 Orange	320
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.5	PC200/PC400/PC440/PC600/PC1000	41 Orange	3.2
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.2
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.2	PC125/PC125RCD	50 Black ¹	2.2
							PC150	50 Black ²	2.2
							PC150H	50 Black	220
							PC200/PC400/PC440/PC600/PC1000	50 Black	2.2
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.4	PC150	56 Black	3.4
							PC150H	56 Black	340
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.4
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.858	72.6	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.6

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

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ARC12

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	0.926	Non-Skive	Full	0.953	24.2	PC125/PC125RCD	23 Yellow	1.2
							PC150	23 Yellow	1.2
							PC150H	23 Yellow	120
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.2
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
S4-***-08** (Ultra-Crimp Fitting)	1/2	1.140	Non-Skive	Full	1.126	28.6	PC125/PC125RCD	27 Brown	1.6
							PC150	27 Brown	1.6
							PC150H	27 Brown	160
							PC200/PC400/PC440/PC600/PC1000	27 Brown	1.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	220
							PC150H	27 Brown	2.2
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
S4-***-10** (Ultra-Crimp Fitting)	5/8	1.226	Non-Skive	Full	1.276	32.4	PC125/PC125RCD	31 Silver	1.4
							PC150	31 Silver	1.4
							PC150H	31 Silver	140
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.4
S4-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.429	36.3	PC125/PC125RCD	34 Purple	2.3
							PC150	34 Purple	2.3
							PC150H	34 Purple	230
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.332	Non-Skive	Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
S4-***-16** (Ultra-Crimp Fitting)	1	1.605	Non-Skive	Full	1.728	43.9	PC125/PC125RCD	43L Red	.9
							PC125/PC125RCD	41 Orange	2.9
							PC150	41 Orange	2.9
							PC150H	41 Orange	290
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.740	44.2	PC200/PC400/PC440/PC600/PC1000	41 Orange	2.9
							PC125/PC125RCD	43L Red	1.2
							PC150	41 Orange	3.2
							PC150H	41 Orange	320
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.5	PC200/PC400/PC440/PC600/PC1000	41 Orange	3.2
							PC200/PC400/PC440/PC600/PC1000	53 Black	2.5
							PC125/PC125RCD	50 Black ¹	2.2
							PC150	50 Black ²	2.2
S4/B2-***-20** (Ultra-Crimp Fitting)	1 1/4	1.657	Non-Skive	Full	2.055	52.2	PC150H	50 Black	220
							PC200/PC400/PC440/PC600/PC1000	50 Black	2.2
							PC150	56 Black	3.4
							PC150H	56 Black	340
S4/B2-***-24** (Ultra-Crimp Fitting)	1 1/2	2.493	Non-Skive	Full	2.339	59.4	PC200/PC400/PC440/PC600/PC1000	56 Black	3.4
							PC200/PC400/PC440/PC600/PC1000	56 Black	3.4
							PC150	56 Black	3.4
							PC150H	56 Black	3.4
S4/B2-***-32** (Ultra-Crimp Fitting)	2	2.827	Non-Skive	Full	2.843	72.2	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.2

1: 45 Degree elbows require spacer kit #20287002.

2: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.343	34.1	PC150	31 Silver	3.1
									PC150H	31 Silver	310
									PC200/PC400/PC440/PC600/PC1000	31 Silver	3.1
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.469	37.3	PC150	34 Purple	3.3
									PC150H	34 Purple	330
									PC200/PC400/PC440/PC600/PC1000	34 Purple	3.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
									PC150	34 Purple	2.2
									PC150H	34 Purple	220
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.2	PC150	41 Orange	1.2
									PC150H	41 Orange	120
									PC200/PC400/PC440/PC600/PC1000	41 Orange	1.2
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.6	PC150	41 Orange	2.6
									PC150H	41 Orange	260
									PC200/PC400/PC440/PC600/PC1000	41 Orange	2.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.1	PC125/PC125RCD	43L Red	1.1
									PC150	41 Orange	3.1
									PC150H	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.270	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.197	55.8	PC200/PC400/PC440/PC600/PC1000	53 Black	2.8
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.264	57.5	PC200/PC400/PC440/PC600/PC1000	56 Black	1.5
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.256	57.3	PC200/PC400/PC440/PC600/PC1000	56 Black	1.3
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.528	64.2	PC200/PC400/PC440/PC600/PC1000	62 White	2.2
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive			Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000	62 White	2.6
DGF2-32 (Dual-Grip Ferrule)	2	3.600	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.0	PC200/PC600/PC1000	78 Orange	3
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive			Full	3.102	78.8	PC200/PC400/PC440/PC600/PC1000	75 ¹	3.8

1: Operation requires the removal of the intermediate die adaptors. Please consult the crimper Manual.

Please visit www.contitech.us for updated crimp specifications; revision V42.

ARC13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.457	37.0	PC150	34 Purple	3
									PC150H	34 Purple	300
									PC200/PC400/PC440/PC600/PC1000	34 Purple	3.0
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.6	PC150	41 Orange	2.6
									PC150H	41 Orange	260
									PC200/PC400/PC440/PC600/PC1000	41 Orange	2.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.1	PC125/PC125RCD	43L Red	1.1
									PC150	41 Orange	3.1
									PC150H	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.276	57.8	PC200/PC400/PC440/PC600/PC1000	56 Black	1.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.256	57.3	PC200/PC400/PC440/PC600/PC1000	56 Black	1.3
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.6	PC200/PC400/PC440/PC600/PC1000	62 White	1.6

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.339	34.0	PC150	31 Silver	3
									PC150H	31 Silver	300
									PC200/PC400/PC440/PC600/PC1000	31 Silver	3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.669	42.4	PC150	41 Orange	1.4
									PC150H	41 Orange	140
									PC200/PC400/PC440/PC600/PC1000	41 Orange	1.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.0	PC125/PC125RCD	43L	1
									PC150	41 Orange	3.0
									PC150H	41 Orange	300
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.0
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3.270	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.165	55.0	PC200/PC400/PC440/PC600/PC1000	53 Black	2.0
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.213	56.2	PC200/PC400/PC440/PC600/PC1000	53 Black	3.2
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.551	64.8	PC200/PC400/PC440/PC600/PC1000	62 White	2.8

Please visit www.contitech.us for updated crimp specifications; revision V42.

ARC15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
							PC150	34 Purple	2.4
							PC150H	34 Purple	240
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.732	44.0	PC150	41 Orange	3.0
							PC150H	41 Orange	300
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.0

Please visit www.contitech.us for updated crimp specifications; revision V42.

S4SP

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive			Full	1.071	27.2	PC125/PC125RCD	27 Brown	.2
									PC150	27 Brown	.2
									PC150H	27 Brown	20
									PC200/PC400/PC440/PC600/PC1000	27 Brown	.2
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.157	29.4	PC125/PC125RCD	27 Brown	2.4
									PC150	27 Brown	2.4
									PC150H	27 Brown	240
									PC200/PC400/PC440/PC600/PC1000	27 Brown	2.4
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive			Full	1.307	33.2	PC125/PC125RCD	31 Silver	2.2
									PC150	31 Silver	2.2
									PC150H	31 Silver	220
									PC200/PC400/PC440/PC600/PC1000	31 Silver	2.2
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
									PC150	34 Purple	2.2
									PC150H	34 Purple	220
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.350	34.3	PC125/PC125RCD	31 Silver	3.3
									PC150	31 Silver	3.3
									PC150H	31 Silver	330
									PC200/PC400/PC440/PC600/PC1000	31 Silver	3.3
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.654	42.0	PC150	41 Orange	1
									PC150H	41 Orange	100
									PC200/PC400/PC440/PC600/PC1000	41 Orange	1
									PC125/PC125RCD	43L Red	1.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.756	44.6	PC150	41 Orange	3.6
									PC150H	41 Orange	360
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.6

Please visit www.contitech.us for updated crimp specifications; revision V42.

S4SH

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2.247	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.299	33.0	PC150	31 Silver	2
									PC150H	31 Silver	200
									PC200/PC400/PC440/PC600/PC1000	31 Silver	2
S6-***-12** (Ultra-Crimp Fitting)	3/4	1.924	Non-Skive			Full	1.457	37.0	PC150	34 Purple	3
									PC150H	34 Purple	300
									PC200/PC400/PC440/PC600/PC1000	34 Purple	3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non Skive			Full	1.441	36.6	PC125/PC125RCD	34 Purple	2.6
									PC150	34 Purple	2.6
									PC150H	34 Purple	260
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.2	PC200/PC400/PC440/PC600/PC1000	34 Purple	2.6
									PC150	41 Orange	1.2
									PC150H	41 Orange	120
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.748	44.4	PC200/PC400/PC440/PC600/PC1000	41 Orange	1.2
									PC150	41 Orange	3.4
									PC150H	41 Orange	340
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.732	44.0	PC200/PC400/PC440/PC600/PC1000	41 Orange	3.4
									PC125/PC125RCD	43L Red	1.0
									PC150	41 Orange	3.0
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.102	53.4	PC150H	41 Orange	300
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.0
									PC150	41 Orange	3.0
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.016	51.2	PC200/PC400/PC440/PC600/PC1000	50 Black	3.4
									PC150	50 Black ¹	1.2
									PC200/PC400/PC440/PC600/PC1000	50 Black	1.2
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.110	53.6	PC200/PC400/PC440/PC600/PC1000	50 Black	3.6
DGF1-24 (Dual-Grip Ferrule)	1 1/2	3.490	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.217	56.3	PC200/PC400/PC440/PC600/PC1000	53 Black	3.3
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive			Full	2.394	60.8	PC200/PC400/PC440/PC600/PC1000	56 Black	4.8
DGF1-32 (Dual-Grip Ferrule)	2	3.626	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	2.874	73.0	PC200/PC400/PC440/PC600/PC1000	69 Pink	4.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive			Full	2.953	75.0	PC200/PC400/PC440/PC600/PC1000	74	1.0

1: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

XCP3S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.185	55.5	PC200/PC400/PC440/PC600/PC1000	53 Black	2.5
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.425	61.6	PC200/PC400/PC440/PC600/PC1000	59	2.6
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.953	75.0	PC200/PC400/PC440/PC600/PC1000	74	1.0

Please visit www.contitech.us for updated crimp specifications; revision V42.

XCP4S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.323	33.6	PC125/PC125RCD	31 Silver	2.6
							PC150	31 Silver	2.6
							PC150H	31 Silver	260
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.6
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.425	36.2	PC125/PC125RCD	34 Purple	2.2
							PC150	34 Purple	2.2
							PC150H	34 Purple	220
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.2
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.713	43.5	PC125/PC125RCD	43L Red	.5
							PC150	41 Orange	2.5
							PC150H	41 Orange	250
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.5
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.106	53.5	PC200/PC400/PC440/PC600/PC1000	53 Black	.5
SG-***-24** (Ultra-Crimp Fitting)	1 1/2	3.091	Non-Skive	Full	2.402	61.0	PC200/PC400/PC440/PC600/PC1000	59	2
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive	Full	2.933	74.5	PC200/PC400/PC440/PC600/PC1000	74	.5

Please visit www.contitech.us for updated crimp specifications; revision V42.

XCP5S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive	Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
							PC150	23 Yellow	3.6
							PC150H	23 Yellow	360
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive	Full	1.161	29.5	PC125/PC125RCD	27 Brown	2.5
							PC150	27 Brown	2.5
							PC150H	27 Brown	250
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive	Full	1.311	33.3	PC125/PC125RCD	31 Silver	2.3
							PC150	31 Silver	2.3
							PC150H	31 Silver	230
							PC200/PC400/PC440/PC600/PC1000	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive	Full	1.417	36.0	PC125/PC125RCD	34 Purple	2.0
							PC150	34 Purple	2.0
							PC150H	34 Purple	200
							PC200/PC400/PC440/PC600/PC1000	34 Purple	2.0
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive	Full	1.744	44.3	PC125/PC125RCD	43L Red	1.3
							PC150	41 Orange	3.3
							PC150H	41 Orange	330
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.3
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive	Full	2.106	53.5	PC200/PC400/PC440/PC600/PC1000	53 Black	.5
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive	Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000	62 White	2.6
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive	Full	3.094	78.6	PC200/PC400/PC440/PC600/PC1000	75 ¹	3.8

1: Operation requires the removal of the intermediate die adaptors. Please consult the crimper Manual.

Please visit www.contitech.us for updated crimp specifications; revision V42.

XCP6S

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
SG-***-06** (Ultra-Crimp Fitting)	3/8	1.260	Non-Skive			Full	1.047	26.6	PC125/PC125RCD	23 Yellow	3.6
									PC150	23 Yellow	3.6
									PC150H	23 Yellow	360
									PC200/PC400/PC440/PC600/PC1000	23 Yellow	3.6
SG-***-08** (Ultra-Crimp Fitting)	1/2	1.339	Non-Skive			Full	1.161	29.5	PC125/PC125RCD	27 Brown	2.5
									PC150	27 Brown	2.5
									PC150H	27 Brown	250
									PC200/PC400/PC440/PC600/PC1000	27 Brown	2.5
SG-***-10** (Ultra-Crimp Fitting)	5/8	1.276	Non-Skive			Full	1.311	33.3	PC125/PC125RCD	31 Silver	2.3
									PC150	31 Silver	2.3
									PC150H	31 Silver	230
									PC200/PC400/PC440/PC600/PC1000	31 Silver	2.3
SG-***-12** (Ultra-Crimp Fitting)	3/4	1.594	Non-Skive			Full	1.433	36.4	PC125/PC125RCD	34 Purple	2.4
									PC150	34 Purple	2.4
									PC150H	34 Purple	240
									PC200/PC400/PC440/PC600/PC1000	34 Purple	2.4
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.764	44.8	PC125/PC125RCD	43L Red	1.8
									PC150	41 Orange	3.8
									PC150H	41 Orange	380
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.8
SG-***-20** (Ultra-Crimp Fitting)	1 1/4	2.965	Non-Skive			Full	2.217	56.3	PC200/PC400/PC440/PC600/PC1000	53 Black	3.3
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000	62 White	2.6

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.685	17.4	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.4
UCF6-06 (Uni-Crimp Ferrule)	3/8	0.847	Non-Skive	Full	0.803	20.4	PC125/PC125RCD	19 Green	1.4
							PC150	19 Green	1.4
							PC150H	19 Green	140
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.4
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.996	25.3	PC125/PC125RCD	23 Yellow	2.3
							PC150	23 Yellow	2.3
							PC150H	23 Yellow	230
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	2.3
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.209	30.7	PC125/PC125RCD	27 Brown	3.7
							PC150	27 Brown	3.7
							PC150H	27 Brown	370
							PC200/PC400/PC440/PC600/PC1000	27 Brown	3.7
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.240	Non-Skive	Full	1.358	34.5	PC125/PC125RCD	34 Purple	.5
							PC150	34 Purple	.5
							PC150H	34 Purple	50
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.5
UCF6-16 (Uni-Crimp Ferrule)	1	1.464	Non-Skive	Full	1.677	42.6	PC125/PC125RCD	41 Orange	1.6
							PC150	41 Orange	1.6
							PC150H	41 Orange	160
							PC200/PC400/PC440/PC600/PC1000	41 Orange	1.6
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.615	Non-Skive	Full	1.835	46.6	PC125/PC125RCD	45 Black ¹	1.6
							PC150	45 Black ²	1.6
							PC150H	45 Black	160
							PC200/PC400/PC440/PC600/PC1000	45 Black	1.6

1: 45 Degree elbows require spacer kit #20287002.

2: 45 Degree elbows require spacer kit #20244965.

Please visit www.contitech.us for updated crimp specifications; revision V42.

HR4

Fitting Family	Hose I.D. (INCH)	Hose O.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.093 - 1.123	1.240	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
								PC150	31 Silver	1.3
								PC150H	31 Silver	130
								PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.123 - 1.152	1.240	Non-Skive	Full	1.291	32.8	PC125/PC125RCD	31 Silver	1.8
								PC150	31 Silver	1.8
								PC150H	31 Silver	180
								PC200/PC400/PC440/PC600/PC1000	31 Silver	1.8
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.152 - 1.182	1.240	Non-Skive	Full	1.311	33.3	PC125/PC125RCD	31 Silver	2.3
								PC150	31 Silver	2.3
								PC150H	31 Silver	230
								PC200/PC400/PC440/PC600/PC1000	31 Silver	2.3
UCF6-16 (Uni-Crimp Ferrule)	1	1.406 - 1.437	1.464	Non-Skive	Full	1.630	41.4	PC125/PC125RCD	41 Orange	.4
								PC150	41 Orange	.4
								PC150H	41 Orange	40
								PC200/PC400/PC440/PC600/PC1000	41 Orange	.4
UCF6-16 (Uni-Crimp Ferrule)	1	1.437 - 1.469	1.464	Non-Skive	Full	1.654	42.0	PC125/PC125RCD	41 Orange	1.0
								PC150	41 Orange	1.0
								PC150H	41 Orange	100
								PC200/PC400/PC440/PC600/PC1000	41 Orange	1.0
UCF6-16 (Uni-Crimp Ferrule)	1	1.469 - 1.500	1.464	Non-Skive	Full	1.673	42.5	PC125/PC125RCD	41 Orange	1.5
								PC150	41 Orange	1.5
								PC150H	41 Orange	150
								PC200/PC400/PC440/PC600/PC1000	41 Orange	1.5
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.681 - 1.713	1.615	Non-Skive	Full	1.780	45.2	PC125/PC125RCD	45 Black ¹	0.2
								PC150	45 Black ²	0.2
								PC150H	45 Black	20
								PC200/PC400/PC440/PC600/PC1000	45 Black	0.2
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.713 - 1.744	1.615	Non-Skive	Full	1.799	45.7	PC125/PC125RCD	45 Black ¹	0.7
								PC150	45 Black ²	0.7
								PC150H	45 Black	70
								PC200/PC400/PC440/PC600/PC1000	45 Black	0.7
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.744 - 1.776	1.615	Non-Skive	Full	1.827	46.4	PC125/PC125RCD	45 Black ¹	1.4
								PC150	45 Black ²	1.4
								PC150H	45 Black	140
								PC200/PC400/PC440/PC600/PC1000	45 Black	1.4
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.855 - 1.927	1.893	Non-Skive	Full	2.039	51.8	PC150	50 Black ³	1.8
								PC150H	50 Black	180
								PC200/PC400/PC440/PC600/PC1000	50 Black	1.8
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.927 - 1.969	1.893	Non-Skive	Full	2.067	52.5	PC150	50 Black ³	2.5
								PC150H	50 Black	250
								PC200/PC400/PC440/PC600/PC1000	50 Black	2.5
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.969 - 2.011	1.893	Non-Skive	Full	2.098	53.3	PC150	50 Black ³	3.3
								PC150H	50 Black	330
								PC200/PC400/PC440/PC600/PC1000	50 Black	3.3
UCF6-32 (Uni-Crimp Ferrule)	2	2.421 - 2.463	2.404	Non-Skive	Full	2.594	65.9	PC200/PC400/PC440/PC600/PC1000	62 White	3.9
UCF6-32 (Uni-Crimp Ferrule)	2	2.463 - 2.505	2.404	Non-Skive	Full	2.626	66.7	PC200/PC400/PC440/PC600/PC1000	62 White	4.7
UCF6-32 (Uni-Crimp Ferrule)	2	2.505 - 2.547	2.404	Non-Skive	Full	2.654	67.4	PC200/PC400/PC440/PC600/PC1000	62 White	5.4
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.925-2.967	2.877	Non-Skive	Full	3.181	80.8	PC200/PC400/PC440/PC600/PC1000	78 Orange	2.8
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.967-3.009	2.877	Non-Skive	Full	3.209	81.5	PC200/PC400/PC440/PC600/PC1000	78 Orange	3.5
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	3.009-3.052	2.877	Non-Skive	Full	3.240	82.3	PC200/PC400/PC440/PC600/PC1000	78 Orange	4.3

- 1: 45 Degree elbows require spacer kit #20287002.
- 2: 45 Degree elbows require spacer kit #20244965.
- 3: 45 & 90 Degree elbows require spacer kit #20244965

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.5	PC125/PC125RCD	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	150
							PC200/PC400/PC440/PC600/PC1000	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.685	17.4	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.819	20.8	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.787	20.0	PC125/PC125RCD	19 Green	1.0
							PC150	19 Green	1.0
							PC150H	19 Green	100
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.0
UCF6-06/UC-07Stem (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.791	20.1	PC125/PC125RCD	19 Green ¹	1.1
							PC150	19 Green ¹	1.1
							PC150H	19 Green ¹	110
							PC200/PC400/PC440/PC600/PC1000	19 Green ¹	1.1
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.980	24.9	PC125/PC125RCD	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23 Yellow	190
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.9
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.185	30.1	PC125/PC125RCD	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	310
							PC200/PC400/PC440/PC600/PC1000	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.240	Non-Skive	Full	1.370	34.8	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	43L Red	1.1
							PC125/PC125RCD	41 Orange	3.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1.615	Non-Skive	Full	1.858	47.2	PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
							PC125/PC125RCD	45 Black ²	2.2
							PC150	45 Black ³	2.2
							PC150H	45 Black	220
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2.192	Non-Skive	Full	2.469	62.7	PC200/PC400/PC440/PC600/PC1000	45 Black	2.2
							PC200/PC400/PC440/PC600/PC1000	62 White	0.7

1: Selection requires a UCF6-06 ferrule and new released UC-07 13/32" stem from Conti. Please check for materials before starting the job.

2: 45 Degree elbows require spacer kit #20287002.

3: 45 Degree elbows require spacer kit #20244965.

Please visit www.contitech.us for updated crimp specifications; revision V42.

DR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.610	15.5	PC125/PC125RCD	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14 Red	150
							PC200/PC400/PC440/PC600/PC1000	14 Red	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.685	17.4	PC125/PC125RCD	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16 Blue	140
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.799	20.3	PC125/PC125RCD	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19 Green	130
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.3
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.776	19.7	PC125/PC125RCD	19 Green	.7
							PC150	19 Green	.7
							PC150H	19 Green	70
							PC200/PC400/PC440/PC600/PC1000	19 Green	.7
UCF6-06/UC-07Stem (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.791	20.1	PC125/PC125RCD	19 Green ¹	1.1
							PC150	19 Green ¹	1.1
							PC150H	19 Green ¹	110
							PC200/PC400/PC440/PC600/PC1000	19 Green ¹	1.1
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.970	24.6	PC125/PC125RCD	23 Yellow	1.6
							PC150	23 Yellow	1.6
							PC150H	23 Yellow	160
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.6
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.187	30.2	PC125/PC125RCD	27 Brown	3.1
							PC150	27 Brown	3.1
							PC150H	27 Brown	310
							PC200/PC400/PC440/PC600/PC1000	27 Brown	3.1
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.240	Non-Skive	Full	1.370	34.8	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1.651	Non-Skive	Full	1.854	47.1	PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
							PC125/PC125RCD	45 Black ²	2.1
							PC150	45 Black ³	2.1
							PC200/PC400/PC440/PC600/PC1000	45 Black	2.1
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2.220	Non-Skive	Full	2.457	62.4	PC200/PC400/PC440/PC600/PC1000	62 White	.4

1: Selection requires a UCF6-06 ferrule and new released UC-07 13/32" stem from Conti. Please check for materials before starting the job.

2: 45 Degree elbows require spacer kit #20287002.

3: 45 Degree elbows require spacer kit #20244965.

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR6, HR6

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF2-03 (Uni-Crimp Ferrule)	3/16	0.790	Non-Skive	Full	0.636	16.2	PC125/PC125RCD	16 Blue	.2
							PC150	16 Blue	.2
							PC150H	16 Blue	20
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.2
UCF2-04 (Uni-Crimp Ferrule)	1/4	0.868	Non-Skive	Full	0.718	18.2	PC125/PC125RCD	16 Blue	2.2
							PC150	16 Blue	2.2
							PC150H	16 Blue	220
							PC200/PC400/PC440/PC600/PC1000	16 Blue	2.2
UCF2-05 (Uni-Crimp Ferrule)	5/16	0.871	Non-Skive	Full	0.745	18.9	PC125/PC125RCD	16 Blue	2.9
							PC150	16 Blue	2.9
							PC150H	16 Blue	290
							PC200/PC400/PC440/PC600/PC1000	16 Blue	2.90
UCF2-06 (Uni-Crimp Ferrule)	3/8	0.948	Non-Skive	Full	0.845	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
UCF2-08 (Uni-Crimp Ferrule)	1/2	1.166	Non-Skive	Full	1.016	25.8	PC125/PC125RCD	23 Yellow	2.8
							PC150	23 Yellow	2.8
							PC150H	23 Yellow	280
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	2.8
UCF2-10 (Uni-Crimp Ferrule)	5/8	1.266	Non-Skive	Full	1.142	29.0	PC125/PC125RCD	27 Brown	2.0
							PC150	27 Brown	2.0
							PC150H	27 Brown	200
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.0
UCF2-12 (Uni-Crimp Ferrule)	3/4	1.414	Non-Skive	Full	1.280	32.5	PC125/PC125RCD	31 Silver	1.5
							PC150	31 Silver	1.5
							PC150H	31 Silver	150
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.5

Please visit www.contitech.us for updated crimp specifications; revision V42.

SCX5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	0.810	Non-Skive	Full	0.673	17.1	PC125/PC125RCD	16 Blue	1.1
							PC150	16 Blue	1.1
							PC150H	16 Blue	110
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.1
UCF6-05 (Uni-Crimp Ferrule)	5/16	0.799	Non-Skive	Full	0.819	20.8	PC125/PC125RCD	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19 Green	180
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	0.847	Non-Skive	Full	0.803	20.4	PC125/PC125RCD	19 Green	1.4
							PC150	19 Green	1.4
							PC150H	19 Green	140
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.4
UCF6-08 (Uni-Crimp Ferrule)	1/2	1.039	Non-Skive	Full	0.961	24.4	PC125/PC125RCD	23 Yellow	1.4
							PC150	23 Yellow	1.4
							PC150H	23 Yellow	140
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	1.4
UCF6-10 (Uni-Crimp Ferrule)	5/8	1.148	Non-Skive	Full	1.150	29.2	PC125/PC125RCD	27 Brown	2.2
							PC150	27 Brown	2.2
							PC150H	27 Brown	220
							PC200/PC400/PC440/PC600/PC1000	27 Brown	2.2
UCF6-12 (Uni-Crimp Ferrule)	7/8	1.240	Non-Skive	Full	1.370	34.8	PC125/PC125RCD	34 Purple	.8
							PC150	34 Purple	.8
							PC150H	34 Purple	80
							PC200/PC400/PC440/PC600/PC1000	34 Purple	.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1.464	Non-Skive	Full	1.736	44.1	PC125/PC125RCD	41 Orange	3.1
							PC125/PC125RCD	43L Red	1.1
							PC150	41 Orange	3.1
							PC150H	41 Orange	310
							PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1

Please visit www.contitech.us for updated crimp specifications; revision V42.

SGUN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
GG-***-03** (Ultra-Crimp Fitting)	3/16	0.750	Non-Skive	11/16 (0.688)	0.480	12.2	PC125/PC125RCD	12 Black	.2
							PC150	12 Black	.2
							PC150H	12 Black	20
							PC200/PC400/PC440/PC600/PC1000	12 Black	.2

Please visit www.contitech.us for updated crimp specifications; revision V42.

SHJ~

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-NPM-0402** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0404** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0406** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0408** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.697	17.7	PC125/PC125RCD	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16 Blue	170
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.7
B2-***-NPM-0604** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
B2-***-NPM-0606** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5
B2-***-NPM-0608** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.846	21.5	PC125/PC125RCD	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19 Green	250
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.5

~Please note that the fittings shown in this table are the ONLY thread styles approved for 10,000 PSI Jack Hose applications.

Please visit www.contitech.us for updated crimp specifications; revision V42.

SFS

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	0.775	Non-Skive	Full	0.579	14.7	PC125/PC125RCD	14 RED	.7
							PC150	14 RED	.7
							PC150H	14 RED	70
							PC200/PC400/PC440/PC600/PC1000	14 RED	.7
B2-***-04** (Ultra-Crimp Fitting)	1/4	0.875	Non-Skive	Full	0.665	16.9	PC125/PC125RCD	16 Blue	.9
							PC150	16 Blue	.9
							PC150H	16 Blue	90
							PC200/PC400/PC440/PC600/PC1000	16 Blue	.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	0.906	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1.096	Non-Skive	Full	0.921	23.4	PC125/PC125RCD	23 Yellow	.4
							PC150	23 Yellow	.4
							PC150H	23 Yellow	40
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1.305	Non-Skive	Full	1.272	32.3	PC125/PC125RCD	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31 Silver	130
							PC200/PC400/PC440/PC600/PC1000	31 Silver	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1.535	Non-Skive	Full	1.701	43.2	PC125/PC125RCD	41 Orange	2.2
							PC125/PC125RCD	43L Red	.2
							PC150	41 Orange	2.2
							PC150H	41 Orange	220
							PC200/PC400/PC440/PC600/PC1000	41 Orange	2.2

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NSFX

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SF-***-06** (Ultra-Crimp Fitting)	3/8	1.250	Non-Skive	1- 1/16	0.840	21.3	PC125/PC125RCD	19 Green	2.3
							PC150	19 Green	2.3
							PC150H	19 Green	230
							PC200/PC400/PC440/PC600/PC1000	19 Green	2.3
SF-***-08** (Ultra-Crimp Fitting)	1/2	1.250	Non-Skive	1- 1/16	1.012	25.7	PC125/PC125RCD	23 Yellow	2.7
							PC150	23 Yellow	2.7
							PC150H	23 Yellow	270
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	2.7

Please visit www.contitech.us for updated crimp specifications; revision V42.

SR14A

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF9-03 (Uni-Crimp Ferrule)	3/16	0.833	Non-Skive	Full	0.429	10.9	PC125/PC125RCD	8.5 Black	2.4
							PC150	8.5 Black	2.4
							PC150H	8.5 Black	240
							PC200/PC400/PC440/PC600/PC1000	8.5 Black	2.4
UCF9-04 (Uni-Crimp Ferrule)	1/4	0.975	Non-Skive	Full	0.504	12.8	PC125/PC125RCD	12 Black	0.8
							PC150	12 Black	0.8
							PC150H	12 Black	80
							PC200/PC400/PC440/PC600/PC1000	12 Black	0.8
UCF9-05 (Uni-Crimp Ferrule)	5/16	1.009	Non-Skive	Full	0.579	14.7	PC125/PC125RCD	14 Red	.7
							PC150	14 Red	.7
							PC150H	14 Red	70
							PC200/PC400/PC440/PC600/PC1000	14 Red	.7
UCF9-06 (Uni-Crimp Ferrule)	3/8	1.046	Non-Skive	Full	0.681	17.3	PC125/PC125RCD	16 Blue	1.3
							PC150	16 Blue	1.3
							PC150H	16 Blue	130
							PC200/PC400/PC440/PC600/PC1000	16 Blue	1.3
UCF9-08 (Uni-Crimp Ferrule)	1/2	1.139	Non-Skive	Full	0.811	20.6	PC125/PC125RCD	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19 Green	160
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.6
UCF9-10 (Uni-Crimp Ferrule)	5/8	1.207	Non-Skive	Full	0.941	23.9	PC125/PC125RCD	23 Yellow	.9
							PC150	23 Yellow	.9
							PC150H	23 Yellow	90
							PC200/PC400/PC440/PC600/PC1000	23 Yellow	.9
UCF9-12 (Uni-Crimp Ferrule)	3/4	1.355	Non-Skive	Full	1.075	27.3	PC125/PC125RCD	27 Brown	.3
							PC150	27 Brown	.3
							PC150H	27 Brown	30
							PC200/PC400/PC440/PC600/PC1000	27 Brown	.3
UCF9-16 (Uni-Crimp Ferrule)	1	1.566	Non-Skive	Full	1.339	34.0	PC125/PC125RCD	31 Silver	3.0
							PC150	31 Silver	3.0
							PC150H	31 Silver	300
							PC200/PC400/PC440/PC600/PC1000	31 Silver	3.0

Please visit www.contitech.us for updated crimp specifications; revision V42.

AC G4826, G4867

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
AC-***-06** (Ultra-Crimp Fitting)	5/16	1.295	non-skive		0.650	16.5	PC125/PC125RCD	PC125-AC06, 14 mm ¹	2.5
							PC150	PC150-AC06, 14 mm ¹	2.5
							PC150H	PC150H-AC06, 14 mm ¹	2.5
							PC200/PC400/PC440/PC600/PC1000	PC200-AC06, 14 mm ¹	2.5
AC-***-08** (Ultra-Crimp Fitting)	13/32	1.267	non-skive		0.785	19.9	PC125/PC125RCD	PC125-AC08, 18.49 mm ²	1.4
							PC150	PC150-AC08, 18.49 mm ²	1.4
							PC150H	PC150H-AC08, 18.49 mm ²	1.4
							PC200/PC400/PC440/PC600/PC1000	PC200-AC08, 18.49 mm ²	1.4
AC-***-10** (Ultra-Crimp Fitting)	1/2	1.267	non-skive		0.880	22.4	PC125/PC125RCD	PC125-AC12, 22.35 mm ³	0
							PC150	PC150-AC12, 22.35 mm ³	0
							PC150H	PC150H-AC12, 22.35 mm ³	0
							PC200/PC400/PC440/PC600/PC1000	PC200-AC12, 22.35 mm ³	0
AC-***-12** (Ultra-Crimp Fitting)	5/8	1.267	non-skive		1.025	26.0	PC125/PC125RCD	PC125-AC12, 22.35 mm ³	3.7
							PC150	PC150-AC12, 22.35 mm ³	3.7
							PC150H	PC150H-AC12, 22.35 mm ³	3.7
							PC200/PC400/PC440/PC600/PC1000	PC200-AC12, 22.35 mm ³	3.7
AC-***-14** (Ultra-Crimp Fitting)	3/4	1.267	non-skive		1.035	26.3	PC125/PC125RCD	PC125-AC12, 22.35 mm ⁴	3.9
							PC150	PC150-AC12, 22.35 mm ⁴	3.9
							PC150H	PC150H-AC12, 22.35 mm ⁴	3.9
							PC200/PC400/PC440/PC600/PC1000	PC200-AC12, 22.35 mm ⁴	3.9

- 1: Custom Profile Double Bubble. Die closed Dia 14 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
2: Custom Profile Double Bubble. Die closed Dia 18.49 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
3: Custom Profile Double Bubble. Die closed Dia 22.35 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56
4: Custom Profile Double Bubble. Die closed Dia 22.35 mm, Align Front of Ferrule to Front of Die For Proper Crimp Length, see Tech Notice TN-56. G4867 3/4" size only

Please visit www.contitech.us for updated crimp specifications; revision V42.

BOP 3000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF2-06 (Uni-Crimp Ferrule)	3/8	0.948	External Skive	1 (1.000)	Full	0.862	21.9	PC200/PC400/PC440/PC600/PC1000	PC200-19BOP	2.9
UCF2-08 (Uni-Crimp Ferrule)	1/2	1.166	External Skive	1 - 5/32 (1.156)	Full	1.020	25.9	PC200/PC400/PC440/PC600/PC1000	PC200-23BOP	2.9
UCF2-12 (Uni-Crimp Ferrule)	3/4	1.414	External Skive	1 - 5/16 (1.312)	Full	1.280	32.5	PC125/PC125RCD PC200/PC400/PC440/PC600/PC1000	PC125-31BOP PC200-31BOP	1.5 1.5
UCF2-16 (Uni-Crimp Ferrule)	1	1.629	External Skive	1 - 1/2 (1.500)	Full	1.614	41.0	PC200/PC400/PC440/PC600/PC1000	PC200-39BOP	2.0

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BOP 5000 Prospector with Rubber Sleeve

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
UCF3-06 (Uni-Crimp Ferrule)	3/8	0.948	External Skive		29/32 (0.895)	Full	0.850	21.6	PC200/PC400/PC440/PC600/PC1000	PC200-19BOP	2.6
UCF3-08 (Uni-Crimp Ferrule)	1/2	1.166	External Skive		1 - 3/32 (1.100)	Full	1.028	26.1	PC200/PC400/PC440/PC600/PC1000	PC200-23BOP	3.1
UCF3-12 (Uni-Crimp Ferrule)	3/4	1.422	External Skive		1 - 5/16 (1.299)	Full	1.323	33.6	PC200/PC400/PC440/PC600/PC1000	PC200-31BOP	2.6
DGF1-16 (Dual-Grip Ferrule)	1	2.785	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.657	42.1	PC200/PC400/PC440/PC600/PC1000	PC200-41BOP	1.1
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3.269	Internal & External Skive	27/32 (0.849)	2 - 29/32 (2.913)	Full	2.012	51.1	PC200/PC400/PC440/PC600/PC1000	PC200-50BOP-5K	1.1
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3.476	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.6	PC200/PC400/PC440/PC600/PC1000	PC200-62 White	1.6
DGF2-32 (Dual-Grip Ferrule)	2	3.600	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.0	PC200/PC600/PC1000	PC200-78 Orange	3.0

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Prospector Hot Oiler

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4/B2-***-24** <small>(Ultra-Crimo Fitting)</small>	1 1/2	2.493	Non-Skive	Full	2.366	60.1	PC200/PC400/PC440/PC600/PC1000	59	1.1

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SHR 3000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
S4H-***- NPMAPI-3232** <small>(Ultra-Crimp Fitting)</small>	2	2.827	Non-Skive	Full	2.858	72.6	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.6
S4-***-NPMAPI- 3232** <small>(Ultra-Crimp Fitting)</small>	2	2.827	Non-Skive	Full	2.858	72.6	PC200/PC400/PC440/PC600/PC1000	69 Pink	3.6

Please visit www.contitech.us for updated crimp specifications; revision V42.

SHR 3650 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-32 (Dual-Grip Ferrule)	2	3.626	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	2.874	73.0	PC200/PC400/PC440/PC600/PC1000	69 Pink	4.0
SG-***-32** (Ultra-Crimp Fitting)	2	3.087	Non-Skive			Full	2.953	75.0	PC200/PC400/PC440/PC600/PC1000	74	1.0

Please visit www.contitech.us for updated crimp specifications; revision V42.

SHR 5000 Prospector

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
S6-***-16** (Ultra-Crimp Fitting)	1	2.225	Non-Skive			Full	1.717	43.6	PC150	41 Orange	2.6
									PC150H	41 Orange	260
									PC200/PC400/PC440/PC600/PC1000	41 Orange	2.6
SG-***-16** (Ultra-Crimp Fitting)	1	1.969	Non-Skive			Full	1.736	44.1	PC150	41 Orange	3.1
									PC150H	41 Orange	310
									PC200/PC400/PC440/PC600/PC1000	41 Orange	3.1
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	3.471	Non-Skive			Full	2.264	57.5	PC200/PC400/PC440/PC600/PC1000	56 Black	1.5
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	2.975	Non-Skive			Full	2.543	64.6	PC200/PC400/PC440/PC600/PC1000	62 White	2.6
S6-***-32** (Ultra-Crimp Fitting)	2	3.602	Non-Skive			Full	3.102	78.8	PC200/PC400/PC440/PC600/PC1000	75 ¹	3.8
DGF2-32 (Dual-Grip Ferrule)	2	3.600	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.0	PC200/PC600/PC1000	78 Orange	3

1: Operation requires the removal of the intermediate die adaptors. Please consult the crimper Manual.

Please visit www.contitech.us for updated crimp specifications; revision V42.

Power Steering 65226/8100

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-06 (Uni-Crimp Ferrule)	3/8	0.847	Non-Skive	Full	0.807	20.5	PC125/PC125RCD	19 Green	1.5
							PC150	19 Green	1.5
							PC150H	19 Green	150
							PC200/PC400/PC440/PC600/PC1000	19 Green	1.5

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